



Total Brewery and Beverage Expertise!

*Designed for Flexibility and
Engineered for Performance*






*Innovate
Integrate
Deliver*



Index

Praj Partnering your Performance	4
Other Business Verticals	5
Pillars of success	8
Brewery Expertise	12
Raw material Section	13
Brew House : Blend of Art & Science	14
Yeast management	17
Fermentation & Bright Beer System	18
Automation for Your comfort	20
Utilities	21
Project Management	22
On-Site fabrication & Installation	23
Partners in Technology	24
Craft Brewery Solutions	30
Technology delivered : References	31





Praj Partnering your Performance

What started off as an entrepreneurial venture three decades ago is considered to be India's most successful biofuels Company, taking biobased technologies from India to the World. Today, Praj offers innovative solutions for Beverage alcohol and Bioethanol plants, Brewery plants, water & wastewater treatment plants, critical process equipment & systems and bioproducts.

A globally leading Company with over 750 references in more than 75 countries across 5 continents, Praj has acquired an international repute for responsible and reliable solutions.

Brewery at a Glance

Praj supplies world class Brewery plants capable to produce the best quality of beers at the most optimum cost. The breweries supplied by Praj are environment friendly utilizing minimum water, energy and with low carbon foot prints. Right from conceptualization, technology, design, plant engineering up to project installation and commissioning - Praj offers complete solutions backed by expertise and experience.

Providing seamless integration is what the Praj Brewery Technology Solutions has set as its offering principle. Whether it is a Greenfield or a Brownfield project, Praj Brewery Technology Solutions provide total brewery engineering and technology services.

With over 70% of the market share in India and experience of installing projects in Africa and South East Asia, Praj is one stop partner for setting up a world class brewery.

Other Business Verticals

Bioenergy

Solution Provider in ENA/Ethanol plants upto ZLD*
Modernization & upgradation and BioCNG plants



High Purity

High purity applications for pharma, biotech,
cosmetics industry & ZLD



Engineering Businesses

Critical process equipment & systems and
Modular Process Skids
Effluent Recycling & ZLD



Research & Development

Customized Research Services & Solutions and
Bio-Products



Milestones: Corporate and Brewery Business

First Brew taken at Fosters India (100,000 HPLA expandable to 450,000 HPLA)

First turnkey brewery in Sri Lanka. Commercial production at UB, Lanka (120,000 HPLA expandable to 200,000 HPLA) commences



1983
-
1990

- Established in 1983
- One of the first companies to avail Venture Capital Funding through ICICI
- Set up an R&D Center

1991
-
1995

- Launch of IPO
- Beginning of Brewery Engineering
- Association with Filtrox, Switzerland for Beer Filtration Equipment
- First order from Fosters India (Now SAB Miller)

1996
-
2000

- Commissioned Charminar Breweries, Hyderabad, Largest Lauter Tun brew house in India (500 HL)
- Commissioned Tripti Alcobrew, Gwalior with 8 brews/day

20
-
20



2001
-
2005

2006
-
2013

2014
-
2019

2018
-
2022

- Association with Merua for supply of Mash Filters
- Budweiser launched in India through Praj's plant
- Commissioned Rochees Brewery, largest Lauter Tun in India
- Commissioned Blossom Industries Ltd, first mash filter brewery with 14 brews/day

- Bagged order for Largest Beverage plant in India for production of Apple juice concentrate and allied products with capacity of 200MT per day.
- Association with VLS technologies, Italy for supply of Winery equipment and technology.
- Installed & commissioned Greenfield Brewery project for Carlsberg Group in Karnataka.
- Commissioning of ILIOS Brewery Greenfield Project in Andhra Pradesh

- Installed and commissioned Greenfield Breweries for SAB Miller and Heineken in Namibia and Myanmar.
- Installed and commissioned ILIOS Brewery, Andhra Pradesh, India.
- Commissioned largest site fabricated Unitanks in India
- Partnered with Allied Brewing Services in Africa.

- Completion of major Brownfield expansions for United Breweries Ltd., at Andhra Pradesh & Karnataka. Commissioned India's largest unitanks of 4800 hl net volume.
- Installed & commissioned brownfield brewery project for SOM Brewery at Bhopal, Wave brewery in Uttar Pradesh and BIRA Group in Gwalior.
- Contracting order for a new greenfield project from Tropical Breweries in Tamil Nadu.





Pillars of success

I. One Stop Shop

"One Stop Shop" is the mantra which Praj follows for offering complete turnkey solutions from conceptual stage of the project till commissioning.

When it comes to delivering brewery projects on a turnkey basis, Praj becomes customer's single point contact for mapping and executing the project needs to the best of customer's expectations.

Through its engagement with the customer from the conceptual stage itself, Praj offers a wide range of equipment, technology and services for building state-of-the-art brewery to produce some of the finest beers. Our customized and value for money offerings are aligned in such a way that it matches with the customers budgeted investments, timelines and future expansion plans.

Critical to the success of a Turnkey Project lies the detail planning and execution in a time bound manner, which ensures earliest start of commercial brewing and bottling.



II. Start to end solutions and Service

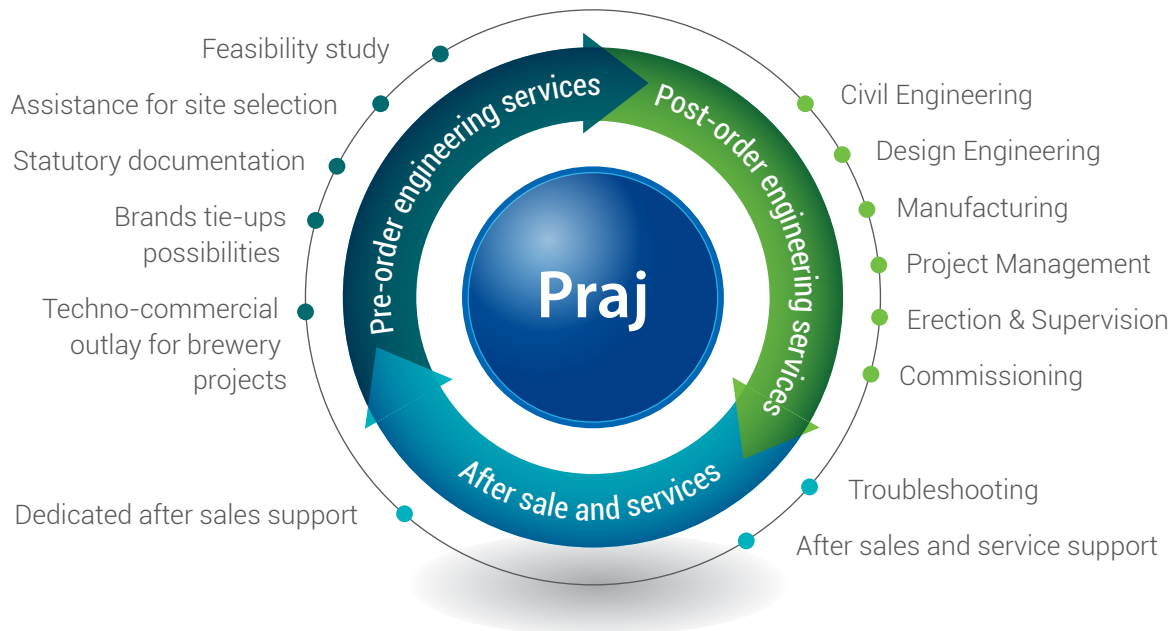
Feasibility & Viability Studies : Involving preparation of a detailed project report covering plant's design basis, capacity calculations, recipes, plant & machinery configuration, provision for expansion, brand tie-up possibilities & overview on market supply gaps & opportunities, project investments, payback calculations and break even analysis.

Technical Assistance : Estimating utility requirements of the plant (steam, power, water, electricity etc.), water balance calculation, ETP scheme & design, Site plot plan selection and plant layout drawing preparation, consultation with Architect and Civil designer, Interacting / meeting on behalf of the customer with statutory & regulatory bodies (like PCB etc.), Technical presentation and assistance in financial tie-ups.

Detailed Engineering & Design : Involving detailing of each and every section & equipment in the plant with preparation of executable drawings and documents.

Project Management & Execution : Involving preparation of detailed execution charts, mobilizing of the contractors team, submission of fund flow statements, onsite plant construction & execution, plant & equipment testing and pre-commissioning trials.

Commissioning and Handing over : Commissioning of the plant & KPI demonstration, co-ordination with the utility vendors on performance demonstration, plant handover, post performance demonstration, trouble shooting/fine tuning the performance, training of plant operators, submission of drawings, operating and maintenance manuals, preparation and signing off the project handover document.



III. Manufacturing

Praj has well equipped manufacturing facilities suitable for manufacturing of brewery process equipment having highest precision and hygienic standards. It houses all modern machineries such as dish pressing machine, dish spinning machine, automatic polishing machine, Plasma Arc Welding machine, shell rolling machine, facility to do glass bead blasting. Our team of well qualified and experienced engineers are totally committed in achieving world class quality resulting in 'Total Customer Satisfaction'.

Some Highlights:

- Well-equipped manufacturing facilities with automatic welding and polishing machines
- Total covered area of 2,00,000 sq. ft. and open area of 3,40,000 sq. ft.
- Accredited with ASME 'U' & 'H' stamp, ISO 9001- 2000 certification & CE marking
- Codes and standards followed include ASME Section VIII, Div.1, BS 5500, ASNI (SNT-TC-IA 1984 & 1988), TEMA, DIN, IS 2825 and AD Merkblatter
- Working in various grades of Stainless Steel, Copper, Carbon steels, Nickel, Titanium, Hastalloy and other exotic materials
- Large pool of approved vendors
Stringent raw material testing methods
- Effective supply chain management
- Well laid out Quality System
- HSE practices in line with international standards



Pune

Domestic Unit Fabrication capacity 6000 MT/year
Covered shop Area:100,000 sq. ft

Kandla

Manufacturing Facilities SEZ Units 1 & 2
Fabrication capacity-5000 MT/year
Covered shop Area:150,000 sq. ft

Wada

US FDA, UK MHRA and WHO compliant high purity water systems and hygienic



QUALITY ASSURANCE

Enlisted with inspection agencies like UHDE India, SGS and TUV, Praj relies on a robust Quality Assurance Plan, drafted right at the conception of any undertaking and stringently adhered to, right till the end. This monitors and controls all aspects of quality right from audit of engineering drawings, vendors, suppliers, site/shop fabricated items and all agencies involved in the process. Raw materials and equipment undergo stringent chemical and mechanical tests including DP testing and NDT methods such as radiography, ultra sonography, magnetic particle testing, penetrate testing and leak testing.

Certificates

- ISO 9001:2008
- Ensures consistency in product quality.
- Ensures customer satisfaction.
- Ensures continual Improvement in output.





Brewery Expertise

Introduction

Since its inception in 1994, Praj's brewery division has been offering customized plants, equipment & technology solutions to its customers in the brewing Industry.

In the last 33 years, Praj has played a pioneering role in engineering, design & construction of brewery plants & process equipment, strongly backed up by latest technologies & solutions in areas of Wort Production, Fermentation & Beer Filtration.

With the strong technical acumen, engineering base & project execution expertise developed over the years, brand Praj today is synonymous with Trust & Reliability.

The long standing & strong association we share with our technology partners Bucher-Filtrox and Meura further strengthens our credentials of being a reliable partner.

Being a part of the conglomerate which is listed on the Bombay & National Stock Exchange of India, we have a strong overall background and a totally committed top management team.

Some of Our Key Milestones include

- First Greenfield Brewery order from Foster's beer in India in 1995- within 1 year since inception
- First Turnkey Brewery order from United Breweries Lanka Limited (UBLL) in 1998
- First company to construct & commission India's Largest Brewery for SAB Miller Group
- 4 N Consecutive Greenfield projects from United Breweries - Heineken in India between 2006 to 2014

Raw material Section

Good beer is a reflection of the raw material used for Brewing & we make sure that your Beer is best in quality. Praj supplies state of art Raw material handling section for adjuncts, barley & sugar which ensures effective cleaning & storage of raw materials with utmost efficiency. Entire system is dust proof with dust collectors installed at various stages which ensures zero pollution. Equipments & Systems are designed as per ATEX requirement, entire system is fire proof with explosion vents provided at various locations.

Praj offered raw material section is designed to cater to current capacity of plants as well as future envisaged capacity of plants. Our customized design ensures that various raw materials can be handled by same system with minimum change over time.

Praj system comprises of three main sections:

- Raw material loading section with bucket elevators & silos
- Raw material unloading section with screw conveyors
- Cleaning & Milling section which includes Classifier, De-stoner, Drum Magnets, Mill and conveyors etc.



Brew House : Blend of Art & Science





Praj today has a rich experience and strong expertise in designing & delivering state-of-the-art Brewhouse, capable of processing different variety of raw materials & batch sizes. Our Brewhouse delivers the wort clarity, efficiency, extract yields and productivity (with shorter brewing cycles) at par with globally acceptable brewing standards ensuring highest wort quality.

Wort kettle is regarded as the turning point in the brewing of beer. Any change in boiling practice is to be monitored carefully and thoroughly to ensure they do not affect the quality and flavour of the final beer. Generally boiling wort at or near normal atmospheric pressure gives the most acceptable results.

The Praj Lauter Tun is uniquely designed to achieve highest extract yield with different types of grist and adjuncts. The design provides higher filtration areas, greater first wort concentration, optimum use of sparging water and higher bed loading.

The strong automation levels enables defining of accurate set points & differential pressure logic which enables achievement of perfect lautering speeds.



Unique Features of Praj Wort Kettle

- Options of External as well as Internal wort boiling system (Praj-e-COMBOILER).
- Variable speed control of wort circulation pump provides gentle handling of wort & helps in maintaining hot break together.
- The special design fountain entry of wort provides the large surface for the volatiles removal.
- Low pressure steam and hence lower temperature difference reduces the thermal stress exerted on wort.
- Lower heat flux and Optimum heat transfer area ensures more number of brews between cleaning.
- Less energy consumption





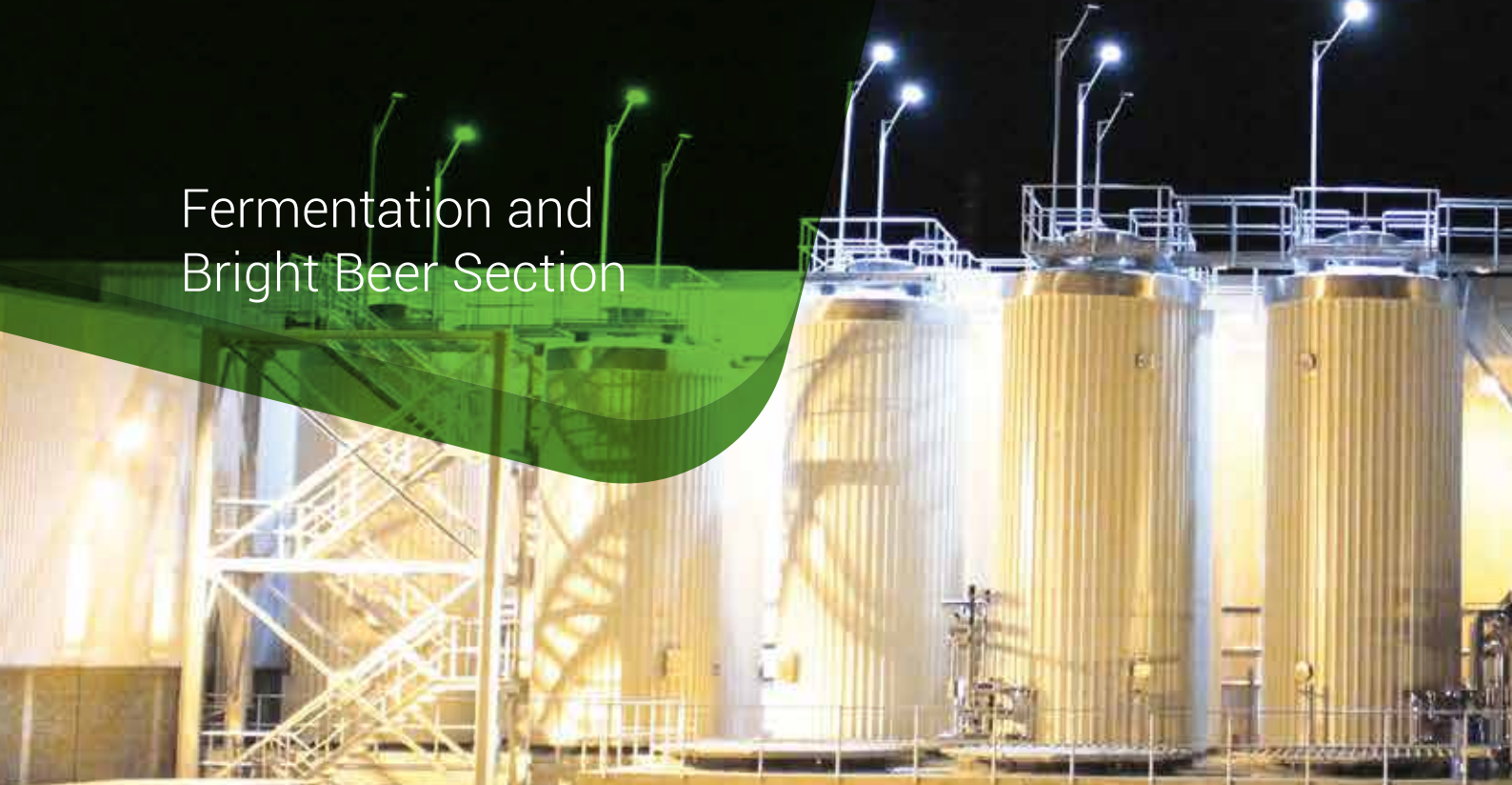
Yeast management : Because we care for smallest of the things

Praj Offerings Includes :

- Yeast Propagation systems with 2 stage and 3 stage propagation facility
- Yeast storage section with hygienic design agitator
- Yeast Drying Plants- double drum / Fluidized Bed dryer which ensures no spillage of liquid yeast and hence does not require any yeast recycling system



Fermentation and Bright Beer Section



Praj offers Fermentation & Lagering tank, Bright Beer tanks, yeast, CIP tanks, which are fabricated in Praj's own hygienic manufacturing facility.

Utmost care is taken during fabrication and inspection to ensure tanks have the best in class internal surface finish. This is well complimented with Praj's precision engineering and execution capability in installing the required pipe works, testing & insulating the tank, automation of the process cycles along with highest hygiene levels through customized CIP solutions.

Praj's Fermentation system is also characterized by specially designed fast chilling jackets for varying duties. The tanks are designed as per ASME/ AD Merkblatter standards. Most optimum and consistent cooling duties are achieved with both Glycol and Ammonia as cooling media with Praj designed cooling jackets.

Embossed type cooling jackets of the Fermentors :

- High heat transfer coefficients
- Parallel Coolant flow and lower pressure drops
- Low Coolant hold up
- Pulse TIG welding technique for less heat input and hence less distortion.
- Spot radiography of all weld joints full radiography of weld joints covered by the jacket and dished end.
- Tank design facilitates proper Yeast settlement and Yeast cropping



Automation for Your comfort



Automation:

- PRAJBREW' tailor made automation software
- Recipe controller batch processes
- Data collection and reporting
- Various automation levels available
- Provision for future upgrades
- Siemens - Braumat or Proleit
- Brewmaxx also offered
- Remote troubleshooting assistance



Utilities

The most critical aspect of any Project is optimum designing for Process block & Utilities. With solid engineering background and years of experience we make sure that Process block is completely in sync with Utilities which is a result of our precise engineering.



Project Management



Total Project Management and timely execution has been always the key strength of Praj. The Project Managers are well trained with many of them Certified as Project Management Associate (CPMA), who have passed International Project Management Association - Level D Examination, Switzerland.

Key Highlights

- Strong project management team with global experience
- Specially focused 'Task Force' for the project wherein Project Manager is given the empowerment to drive the team of Process Engineers, Designers, Instrument and Electrical Engineers, Manufacturing and Site Supervision.
- An exclusive team of various experts work with PMA and IPMA certified Project Managers.



On-Site fabrication & installation

Onsite Tank Fabrication

When it comes fabricating tanks having larger diameter and which possess problems in single piece transportation (due to road conditions, etc.), Praj prefers the option of fabricating and installing the tanks onsite itself.

Praj has its own dedicated teams from the manufacturing unit who along with our team of certified contractors undertake the onsite fabrication and installation job. They are duly supported by the quality control team which is deputed at the site for stage wise inspection of the tanks as per the defined quality assurance plan.

The tank components are usually prefabricated at the manufacturing units, checked for quality and finally dispatched to the site location.

Praj today has earned a unique distinction of the constructing and installing India's largest size Unitanks – 5000 HL gross volume with 6 mtr internal diameter for United Breweries at Aurangabad, Maharashtra. The fact that 8 Nos. of such tanks were constructed and installed in a record time frame of 6 months itself is a testimony of Praj's strong capability and resource base when it comes to onsite fabrication.



Partners in Technology



MEURA

Meura Mash Filter

PRAJ & Meura inked an exclusive partnership for India & sub-continent in 2006 to supply highly efficient Mash Filters in the Brewhouse.

Meura is the world leader when it comes to wort separation technology using Mash Filtration equipment.

Since inception, Praj – Meura has successfully commissioned 11 N mash filters across India. Offering the global best technology at a most competitive price to the Indian customers has been the partnership's key to success.

Through Praj's local infrastructure base in India & skilled resources, the partnership has been successful in localizing most of the Mash Filter peripheral equipment. With Meura's assistance, Praj also has been able to locally develop the electrical and automation hardware /software. The partnership today is the most successful one in delivering the best technology to the brewing industry at the most affordable price.

Praj engineers are also well versed with installation and electro-mechanical integration of the mash filter with rest of the Brewhouse equipment. Whether it is a new Greenfield or an existing brewery, Praj seamlessly integrates the mash filter within a least possible time frame. This is accompanied with an on-time performance demonstration. The installations are also well backed up by Praj's strong after sales service and support teams who support the customer by providing round the clock services & spares.

Meura Mash Filter Advantages

- High Productivity (at least 12 brews/day & higher)
- High extract yields (practical equal to lab yield)
- Low solids content < 5ml/ltr
- High gravity wort: $\geq 17.5^\circ\text{P}$ cold wort

11 Nos. Mash Filter Brew house commissioned and are in operation successfully; Highest so far by any company in India!

1 No. Mash Filter Brew house Under Execution

3 Nos. Mash Filter Brewhouse will be executed within one year.

Bucher Denwel

Bucher Denwel develops and produces a wide range of specialized equipment and provide engineering solutions dedicated to help brewers to optimize their processes.

Expertise to build safe and reliable Cold Blocks for your brewery. Scope includes technological design, supply of the equipment and process automation, installation and commissioning. They offer complete new turnkey projects or upgrades and extensions of existing plants Combining experience and innovation they supply brewing equipment such as Filtration systems, Yeast plants, Water Deaeration, Blending, Carbonation, Dosing systems, CIP and Flash Pasteurization

In the inception year itself, Praj inked partnership with global number one company in beer filtration equipment, M/s Filtrox (now Bucher Denwel). Since its

association Praj & Bucher Denwel has successfully commissioned over 56 nos. of filtration plants in India. Today, these reference installations account for more than 85% of the beer which is produced in India. This long and successful association itself is a testimony of Praj's credentials as a trustworthy and reliable business partner.

Apart from filtration plant Bucher Denwel develops and produces a wide range of specialized equipment and provide engineering solutions dedicated to help brewers to optimize their processes specifically in the areas of Yeast plants, Water Deaeration, Blending, Carbonation, Dosing systems, CIP and Flash Pasteurization

Bucher Denwel is member of Bucher Unipektin, Swiss leading supplier of process technology for the beverage and food industry



BUCHER
denwel



BUCHER unipektin

Bucher Unipektin develops, design, manufacture and deliver complete fruit juice plant (reception areas, grinders and crushers, presses, extractors, filtration plant and evaporators), vacuum and freeze dryers as well as sludge presses.

Bucher Unipektin supply complete plants as well as individual components for the production of fruit, vegetable and citrus juices. As a result of our technological and technical know-how, they have been the market leader in the development and manufacture of plants for beverage production for many decades.

For fruit juices Bucher Unipektin provides complete solution right from transport & conveying, Grinding & crusher system, Solid liquid separation, Filtration technology, Thermal process technology with their Mash heaters, Evaporators & many more.



Technologies for the wine sector

Designing and producing the line from the vineyard to the bottle: that's the advising that VLS Technologies is able to provide in the oenological sector & have the technical know-how to propose the best solution for any need in the wine processing.

The core business of VLS Technologies is developing technological solutions for liquid filtration. This is their area of expertise. They can provide bespoke filtration solutions according to each customers' individual needs.

Having almost 60 years of experience in wine processing sector with core technologies namely for filtration with their famous : Unico Filter, Cross flow filter, Press filter, Rotary drum vacuum filters, Pressure filters, Sheet filters. Apart from above more technologies offered by VLS are – Pressurization unit, Scrap surface refrigerator, Tube in tube heat exchanger, Pneumatic press, Combined destemmer-crusher and many more.



VLS
Technologies



Innovative Solutions for Beverage Industry



Feedstock: Apple | Capacity: 200 MT per Day
Location: Shimla, Himachal Pradesh, India
Technology : Praj and Bucher Unipektin Beverage Solutions
Product: Apple Juice Conc., Ready to Serve Drink, Wine, Vinegar

With around four decades of expertise in processing crops-based juices, Praj has recently developed its expertise in processing fruit-based beverages. Optimized colour-values and overall yields along with hygienic operations are the most important demands in processing the fruit juices

Praj has partnered with Bucher Unipektin, one of the global leaders in providing high quality, economical and resource saving production of fruit- based beverages on a complete turnkey basis.



In India right now Praj is executing a turnkey project for Himachal Pradesh Horticulture Produce Marketing and Processing Corporation (A State Government Undertaking) at Shimla, Himachal Pradesh, India. The plant can process 200MT of apples per day to produce Apple Juice Concentrate (AJC) of 2.4 tons per day. The state of art facility is the biggest one in India for production of AJC along with other allied products namely –

- Pectin production: Suitable for processing Pomace of 40 tons per day. Its India's first pectin plant.
- Wine production : 100,000 liters per year
- Vinegar production : 50,000 liters per year
- Ready to Serve Drink : 20,000 liters per hour for 250 ml, 500 ml & 1000 ml pet bottles

The project will be executed on a turnkey basis including, Process & Utility block, Packaging hall, Civil & Structural works. Project is under execution & actual production will start in Oct 2022.



Craft Brewery Solutions



Crafted To Brew Your Perfect Recipe

Praj offers range of customized solutions & process equipment when it comes to construction of craft breweries.

Praj offers craft brewers the flexibility to develop & brew their own recipes & batch sizes using different varieties of raw materials.

We offer:

Brewhouse:

- Customized , modular design
- Batch sizes :
 - Compact - module : 15 HL to 50 HL
 - Industrial module : 50 HL to 100 HL
- Annual Capacities upto 250,000 HL/year
- Upto 12 Brews/day with flexibility

Fermenters:

- Fermenters/Tanks as per capacity planning
- Flexible & modular concept with simple design
- Equipment specifications like cooling rates, dimensioning and material of construction as per Brewer's Requirements

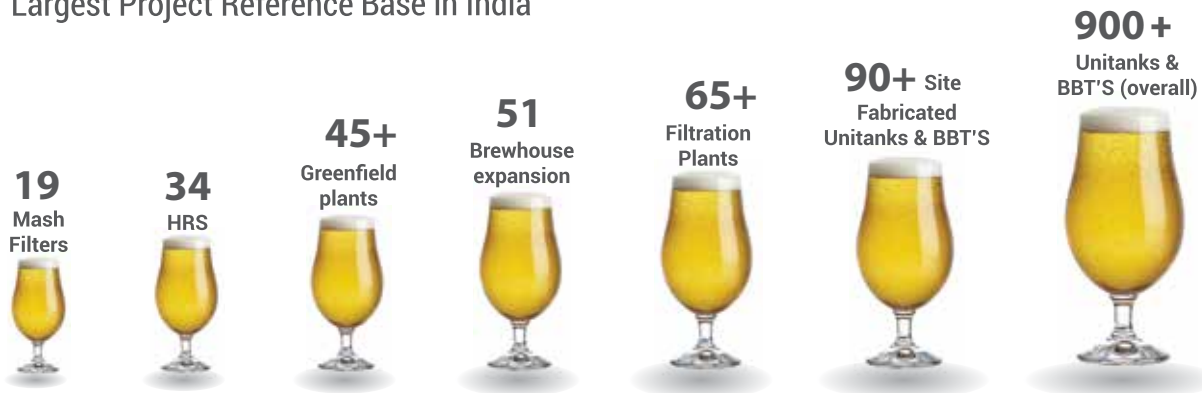
Craft Brewery Solutions- Praj Advantages:

- Solutions from Brewhouse to Bright Beer Tanks –Crafted for the Brewers requirement
- Simple modular design with vessel configurations-- to enable easy future expansions
- Designed to meet minimum space and installation requirements
- Pre-designed & pre-assembled systems allow optimized site installation & commissioning time
- Highly experienced and professional team for projects and after sales support



Technology Delivered : References

Largest Project Reference Base in India



Our Marquee Customers...



1000++ references in 100+ countries across 5 continents and still counting...



Innovate • Integrate • Deliver

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